In this article, Philippa explains how they set up Elevons for her Fusion using the Spectrum DX6i:

"Here's how we created elevons using the Spektrum DX6i:

Plug the right aileron servo into elevator on receiver Plug left servo aileron into aileron on receiver Plug elevator servo into aux 1 on receiver

Travel adjustments:	R=reverse N=normal	Subtrim
Aileron = 125%	R	+11% for left aileron
Elevator = 125%	N	+8% for right aileron
Throttle = 100%	N	0%
Rudder = 100%	R	0%
Flap (aux1) = 100%	N	+13% for elevator

Mix 1 = Elevator to flap rate:

Down =
$$-100\%$$
, Up = -100% switch = on, trim = active

Mix 2 = Aileron to aileron rate:

Left =
$$+35\%$$
, Right = $+35\%$ switch = on, trim = inhibit

These percentages are what we found to be best for my fusion control surfaces. You might find different percentages better for your plane. Hope this is of help.

Philippa"